



2009 Product Presentation Refrigeration

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2009 Product Presentation Refrigeration

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- General Terminology
- Door Removal

What does the industry say?

Samsung French Door Refrigerators ranked # 1 and 3

Samsung French Door refrigerator ranked # 1 Bottom-Freezer proving itself the best in its class.



BOTTOM-FREEZERS <i>These put often-used items at eye level; typically 30 to 36 inches wide.</i>									
1	Samsung RF266AA[WP]	1,600	83	•	•	•	26	12	5 70 x 36 x 34
2	KitchenAid KBFS25ET[WH]	1,700	81	•	•	•	25	12	5 71 x 36 x 32
3	Samsung RF267AA[WP]	2,100	80	•	•	•	26	11	6 70 x 36 x 34

...but what about the customers?

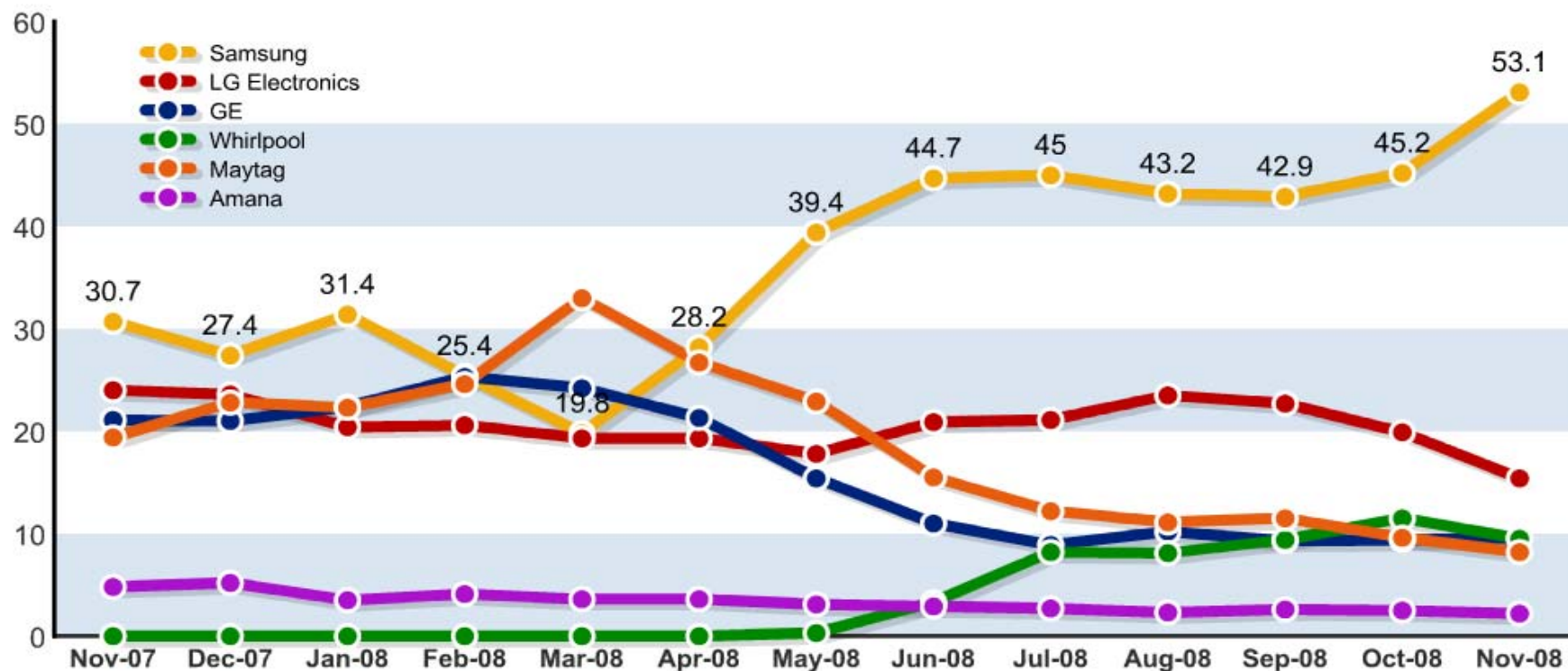


Samsung Refrigeration Ranks #1 in Customer Satisfaction by JD Power 4 Years in a Row!

- 1st significant Brand Campaign successful
- Successful launch of high-end products (GGH 29 cft. French)
- Awards won:
 - ✓ JD Power #1 in French/Side-by-Side for 4th consecutive year

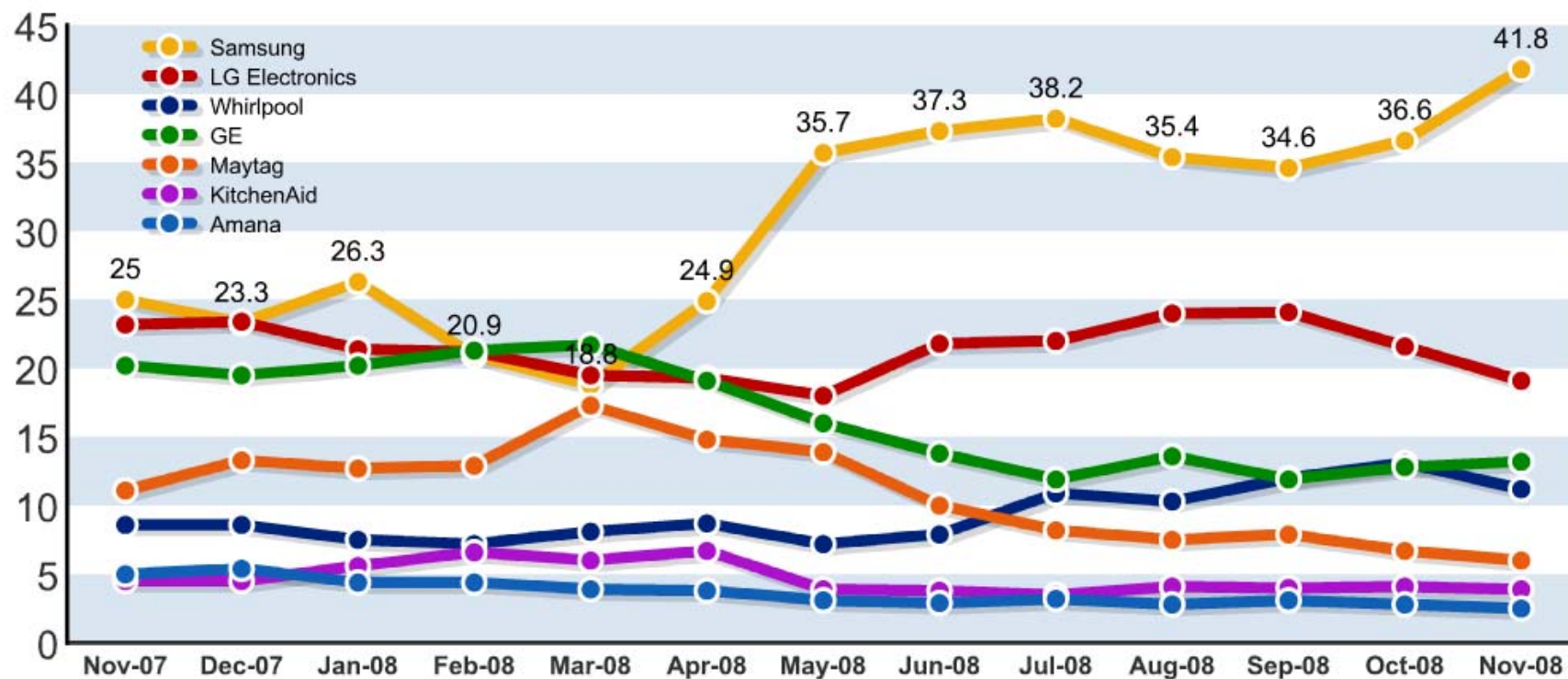


Samsung French Door Brand Share



Total FDR Thru Nov - 08

Samsung French Door Brand Share



Ice & Water Thru Nov - 08

Product Highlights

2008 Highlights

- Launch of largest FD on the market (RFG297)
- Successful launch of Counter Depth Side by Side
- JD Power #1 rating four years in a row

2009 Plans

- Counter Depth French Door Launch
- 33" (width) French Door Launch
- New Innovative BMF Models
- Kitchen Solution packages

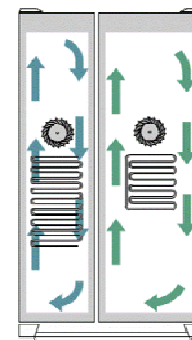
French Door

- Largest capacity on the market, 29 cubic feet
- Twin Cooling / Twin Cooling Plus ® delivers superior food preservation
- Cool Select Pantry™ offers flexible temperature control
- EZ Open Handle™ for added convenience



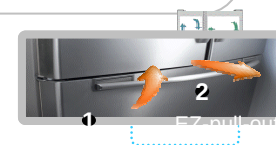
Side-by-Side

- Largest capacity on the market, 24 cubic feet
- Twin Cooling / Twin Cooling Plus ® delivers superior food preservation
- LED Tower Lighting
- Multi Air Flow provides even cooling to keep food fresh



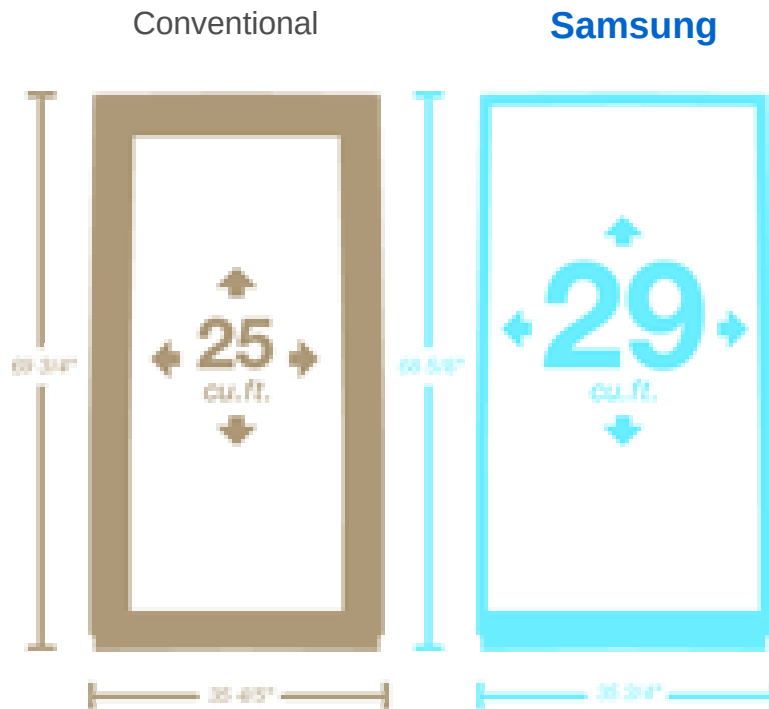
Bottom Mount

- Automatic Ice Maker in Freezer
- Twin Cooling ® delivers superior food preservation
- EZ Open Handle™ for added convenience
- External Digital Blue LED display

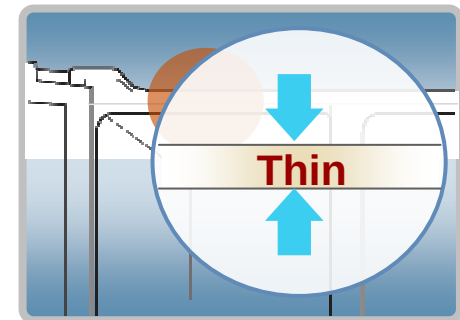
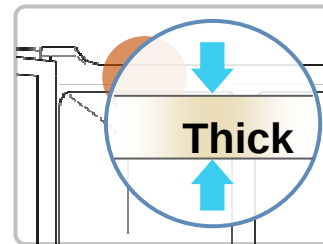


With the Largest Storage Capacity in its Category - 29 cu. ft.

the Samsung French Door Refrigerator has plenty of space for all your groceries, beverages, frozen foods and leftovers. It's the perfect size for any occasion - holiday celebration, family reunion or Super Bowl party.



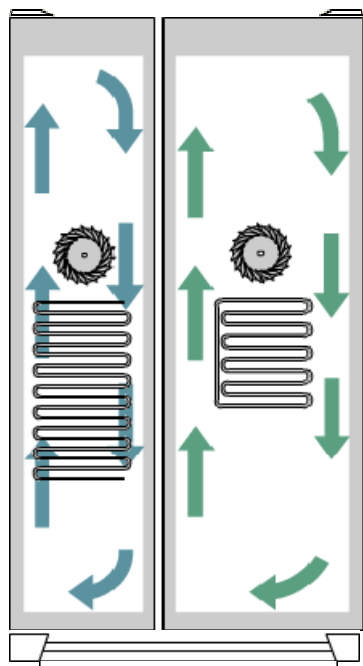
Thinner & better insulation



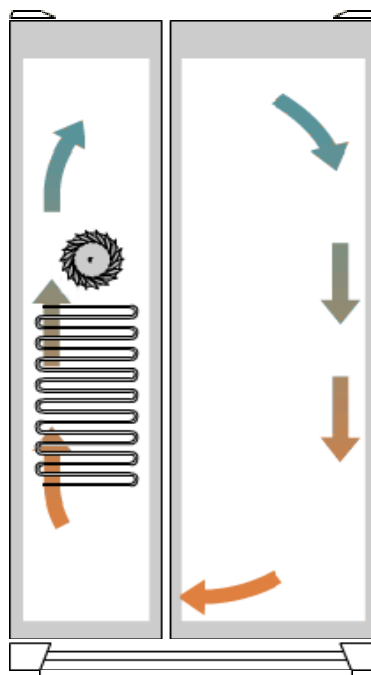
No Mixing of Odors

No Mixing
of Odors

Mixing
of Odors



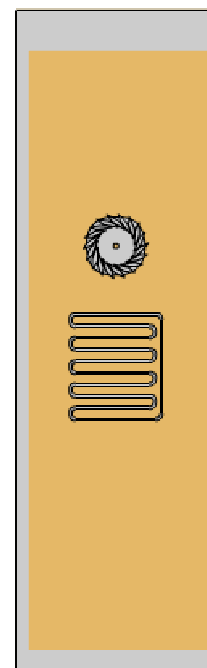
 **TWIN cooling System™**



**Conventional
Cooling System**

Uses Less Energy

When one compartment is opened, only one evaporator has to make cold air.

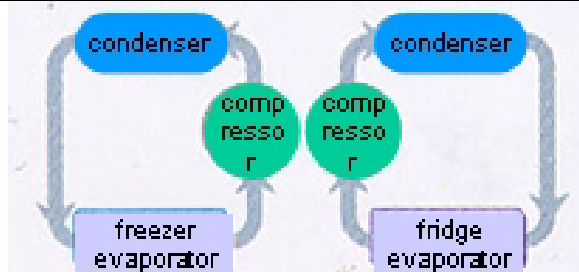


 **TWIN cooling System™**

**Conventional
Cooling System**

Twin Cooling Plus will run both of the evaporators in optimal conditions and make it possible to maintain world's best 75% of humidity in the fridge compartment.

This technology is an integration of a valve that features time-divided multi-cycle technology (TDM). TDM cycle separately controls the temperatures of both evaporators and equalizes pressures to the fridge and freezer.



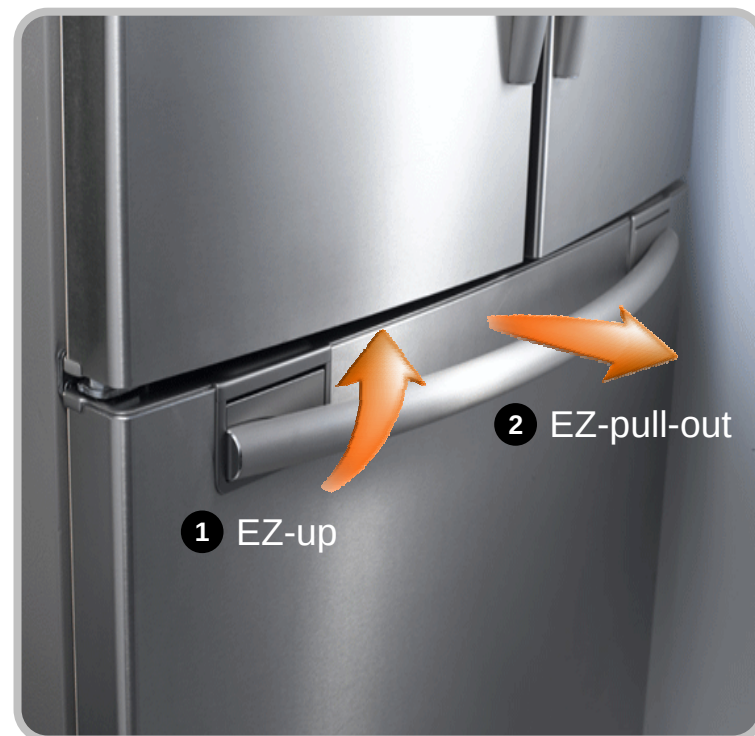
Completely independent two cycles



Integration of the Twin cooling system and 3-way valve

Easy Open Handle

Now, opening the freezer door is a breeze without any extra force thanks to the Samsung's unique technology. Simply lift up the handle slightly and pull the freezer easily.



Cool Select Pantry

This separately cooled compartment lets you match the temperature to the type of food to best keep it fresh. A fridge-within-a-fridge, CoolSelect Pantry offers three settings: Deli, Fresh, Chilled.



33" French Door Twin Cooling®



Model Name	RF197	
Retail Price	Stainless	\$1,399
	Platinum	\$1,299
	Black/White	\$1,099
Capacity	18 cubic ft.	
USP & Features	Automatic Filtered Ice Maker Twin Cooling® EZ Open Handle® Power Freeze & Power Cool 33" Width Detachable Handle System	
Launching	April 2009	



Features:

- Storage Capacity – 18 cu. ft.
- 33 Inches Wide
- Energy Star Rated: 445 kWh/year
- Twin Cooling System®
- Surround Air Flow
- Power Freeze and Power Cool Options
- Two Humidity Controlled Crispers
- Tempered Glass Shelves
- Gallon Door Bins
- Automatic Filtered Ice Maker in Freezer
- EZ-Open Handle™ on Freezer Door

Convenience:

- Cool Tight Door
- Door Alarm

RF197: New 33" French Door

SAMSUNG

Home Appliances



Twin Cooling System®:

Twin Cooling System® uses two evaporators to independently control the temperature of the refrigerator and freezer compartments, maintaining proper humidity levels and preventing odor transfers between compartments.

Surround Air Flow:

Surround Air Flow provides even cooling throughout the refrigerator to maintain optimal temperatures to keep food fresh.

Power Freeze and Power Cool Options:

Power Freeze and Power Cool Options can be used when foods need to be brought down to a lower temperature quickly or when the temperature inside the refrigerator or freezer compartment needs to be cooled due to repeated door openings.

Internal Digital Display and Control:

Controlling the refrigerator is easy with the internal digital display. It shows the inside temperatures.

Automatic Filtered Ice Maker:

Samsung's ice maker provides filtered ice cubes.

Door Alarm:

Prevents food spoilage by alerting you if the freezer or refrigerator door has been accidentally left open.

Refrigerator: 12.1 cu. ft.

- Surround Air Flow
- 2 Humidity Controlled Crispers
- 3 Tempered Glass Shelves
- 5 Opaque Gallon Door Bins
- 1 Dairy Bin
- 2 Interior Lights: 40 W

Freezer: 5.7 cu. ft.

- 1 Large Opaque Bottom Freezer Bin with Divider
- Automatic Filtered Ice Maker—Cubed
- 1 Interior Light: 40 W

Accessories:

Water Filter

Warranty:

One (1) Year All Parts and Labor

Five (5) Years Sealed System Parts and Labor

Product Dimensions + Weight:

Dimensions: (WxHxD)

(without hinges): 32 ¼" x 68 ⅝" x 28 ½"

(with hinges): 32 ¼" x 69 ¾" x 28 ½"

Weight: 238 lbs/108 kg

Shipping Dimensions + Weight:

Dimensions: (WxHxD)

Dimensions: 34 ⅝" x 75" x 30 ¼"

Weight: 269 lbs/122 kg

Color:

Stainless Steel

White

Black

Stainless Platinum

Model #:

RF197ABRS

RF197ABWP

RF197ABBP

RF197ABPN

UPC Code:

036725555204

036725555174

036725555181

036725555198

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33" French Door Twin Cooling®



Model Name	RF217	
Retail Price	Stainless	\$1,499
	Platinum	\$1,399
	Black/White	\$1,199
Capacity	20 cubic ft.	
USP & Features	Automatic Filtered Ice Maker Twin Cooling® EZ Open Handle® Power Freeze & Power Cool 33" Width Detachable Handle System	
Launching	April 2009	



Features:

- Storage Capacity—20 cu. ft.
- 33 Inches Wide
- Energy Star Rated: 253 kWh/year
- Twin Cooling System®
- Surround Air Flow
- Power Freeze and Power Cool Options
- Two Humidity Controlled Crispers
- Tempered Glass Shelves
- Gallon Door Bins
- Automatic Filtered Ice Maker in Freezer
- EZ-Open Handle™ on Freezer Door

Convenience:

- Cool Tight Door
- Door Alarm

RF217: New 33" French Door

SAMSUNG

Home Appliances



Twin Cooling System®:

Twin Cooling System® uses two evaporators to independently control the temperature of the refrigerator and freezer compartments, maintaining proper humidity levels and preventing odor transfers between compartments.

Surround Air Flow:

Surround Air Flow provides even cooling throughout the refrigerator to maintain optimal temperatures to keep food fresh.

Power Freeze and Power Cool Options:

Power Freeze and Power Cool Options can be used when foods need to be brought down to a lower temperature quickly or when the temperature inside the refrigerator or freezer compartment needs to be cooled due to repeated door openings.

Internal Digital Display and Control:

Controlling the refrigerator is easy with the internal digital display. It shows the inside temperatures.

Automatic Filtered Ice Maker:

Samsung's ice maker provides filtered ice cubes.

Door Alarm:

Prevents food spoilage by alerting you if the freezer or refrigerator door has been accidentally left open.

Refrigerator: 13.3 cu. ft.

- Surround Air Flow
- 2 Humidity Controlled Crispers
- 3 Tempered Glass Shelves
- 5 Opaque Gallon Door Bins
- 1 Dairy Bin
- 2 Interior Lights: 40 W

Freezer: 6.4 cu. ft.

- 1 Large Opaque Bottom Freezer Bin with Divider
- Automatic Filtered Ice Maker—Cubed
- 1 Interior Light: 40 W

Accessories:

Water Filter

Warranty:

One (1) Year All Parts and Labor

Five (5) Years Sealed System Parts and Labor

Product Dimensions + Weight:

Dimensions: (WxHxD)

(without hinges): 32 ¼" x 68 ⅝" x 30 ½"

(with hinges): 32 ¼" x 69 ¾" x 30 ½"

Weight: 251 lbs/114 kg

Shipping Dimensions + Weight:

Dimensions: (WxHxD)

Dimensions: 34 ⅝" x 75" x 33 ⅛"

Weight: 282 lbs/ 128 kg

Color:

Stainless Steel
White
Black
Stainless Platinum

Model #:

RF217ABRS
RF217ABWP
RF217ABBP
RF217ABPN

UPC Code:

036725555242
036725555211
036725555228
036725555235

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Largest Capacity Counter Depth French Door Twin Cooling Plus®



** Largest capacity under 70" height*

Model Name	RFG237	
Retail Price	Stainless	\$2,899
	Platinum	\$2,799
	Black/White	\$2,599
Capacity	23 cubic ft.	
USP & Features	External Ice & Water Dispenser	
	Twin Cooling Plus®	
	Cool Select Pantry	
	LED Lighting	
	EZ Open Handle®	
Launching	Counter Depth	
	June 2009	



Features:

- One of the Largest Storage Capacities in the Counter Depth French Door Category under 70 inch Opening Height
- Energy Star Rated: 537 kWh/year
- External Filtered Water and Ice Dispenser
- LED Lighting
- Twin Cooling Plus System®
- Surround Air Flow
- Power Freeze and Power Cool Options
- Cool Select Pantry™ with Temperature Control
- Two Humidity Controlled Crispers
- Tempered Glass Spill Proof Shelves
- Gallon Door Bins
- EZ-Open Handle™ on Freezer Door
- Auto Pull Out Clear Upper Freezer Drawer

Convenience:

- Cool Tight Door
- Door Alarm
- Water Filter Indicator
- Wine Rack
- Egg Container

RFG237: New Counter Depth

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Home Appliances



Twin Cooling Plus System®:

Delivers superior food preservation results usually only found in advanced commercial-grade cooling systems. Twin Cooling Plus System®, the next generation of Twin Cooling® technology, uses two evaporators with only one compressor to independently control temperature in the refrigerator and freezer compartments, maintaining optimal humidity levels and preventing odor transfers between compartments.

Surround Air Flow:

Surround Air Flow provides even cooling throughout the refrigerator to maintain optimal temperatures to keep food fresh.

Power Freeze and Power Cool Options:

Power Freeze and Power Cool Options can be used when foods need to be brought down to a lower temperature quickly or when the temperature inside the refrigerator or freezer compartment needs to be cooled due to repeated door openings.

Cool Select Pantry™:

Cool Select Pantry™ provides additional temperature control for your food storage needs with Quick Cool, Thaw and Soft Freeze, Chill Mode, and Cool Mode options.

External Digital Display and Control:

Controlling the refrigerator is easy with the external digital display. It shows the inside temperatures, when to change your filter and also controls the ice and water dispenser.

Water Filter:

Samsung's water dispenser provides filtered water without sacrificing your interior space. Ice cubes are conveniently located in the freezer.

Door Alarm:

Prevents food spoilage by alerting you if the freezer or refrigerator door has been accidentally left open.

Refrigerator: 15.9 cu. ft.

- Premium External Filtered Water and Ice Dispenser:
 - Crushed or Cubed Ice
- Surround Air Flow
- Cool Select Pantry™ with Temperature Control
- 2 Humidity Controlled Crispers
- 5 Tempered Glass Shelves
- 5 Clear Door Bins
- 1 Dairy Bin
- LED Tower Lighting: 60 W

Freezer: 6.7 cu. ft.

- 2 Opaque Drawers
- 1 Interior Light: 60 W

Accessories:

Water Filter

Warranty:

One (1) Year All Parts and Labor
Five (5) Years Sealed System Parts and Labor

Product Dimensions + Weight:

Dimensions: (WxHxD)
(without hinges): 35 ¾" x 68 ½" x 28 ½"
(with hinges): 35 ¾" x 69 ⅝" x 28 ½"

Weight: 313 lbs/142 kg

Shipping Dimensions + Weight:

Dimensions: (WxHxD)
Dimensions: 38 ⅞" x 75 ¾" x 33 ⅝"

Weight: 346 lbs/157 kg

Color:

Stainless Steel
White
Black
Stainless Platinum

Model #:

RFG237AARS
RFG237AAWP
RFG237AABP
RFG237AAPN

UPC Code:

036725555037
036725555013
036725512122
036725555020

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Counter Depth French Door Refrigeration



Brand	Samsung	GE	Maytag	LG	GE	LG
Model Numer	RFG237	CFCP1NIXSS	MFI2067AES	LFX21971ST	PFCS1PJXSS	LFC21770ST
Counter Depth	Yes	Yes	Yes	Yes	Yes	Yes
Stainless Steel	\$2,899	\$2,899	\$2,899	\$2,899	\$2,799	\$2,099
Platinum	\$2,799					
Colors	\$2,599	\$2,499	\$2,599		\$2,349	
Cubic Feet	23.0	20.8	19.8	20.5	20.9	20.7
Height to Top of Door Hinge	69.8	69.6	70.1	69.8	69.6	69.8
Water & Ice	External Water & Ice Dispenser	Freezer Ice Maker	External Water & Ice Dispenser	External Water & Ice Dispenser	External Water & Ice Dispenser	Freezer Ice Maker

Save Money!

How can Samsung Refrigeration save the customer money?

ENERGY STAR qualified refrigerators require about half as much energy as models manufactured before 1993 and ENERGY STAR qualified refrigerators provide energy savings without sacrificing the features you want.

Energy Star qualified refrigerators use less energy than a 60 watt light bulb that is run continuously. That is a great comparison we can all relate to.

Earning the ENERGY STAR

- ENERGY STAR qualified refrigerator models use high efficiency compressors, improved insulation, and more precise temperature and defrost mechanisms to improve energy efficiency.
- ENERGY STAR qualified refrigerator models use at least 20% less energy than required by [current federal standards](#) and 40% less energy than the conventional models sold in 2001.

French Door Line Up Chart

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Home Appliances



RFG299	RFG297	RF267	RF26V
\$3099 (Stainless) MSRP With 7" LCD Display	\$2,898 (Stainless) *MSRP	\$2,398 (Stainless) *MSRP	\$2,198 (PN) *MSRP
29 cu. ft.	29 cu. ft.	26 cu. ft.	26 cu. ft.
Twin Cooling Plus	Twin Cooling Plus	Twin Cooling	Twin Cooling
External Ice & Water	External Ice & Water	External Ice & Water	External Ice & Water
Incandescent Lighting	Incandescent Lighting	Incandescent Lighting	Incandescent Lighting
External Digital Display Control	External Digital Display Control	External Digital Display Control	External Digital Display Control
Cool Select Pantry	Cool Select Pantry	Cool Select Pantry	No Cool Select Pantry
Easy Open Handle Freezer	Easy Open Handle Freezer	Easy Open Handle Freezer	Easy Open Handle Freezer
Stainless, Platinum, Black, White	Stainless, Platinum, Black, White	Stainless, Platinum, Black, White	Platinum, Black, White

*Manufacturer's Suggested Retail Price The retailer alone has sole discretion to set actual sales price.

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French Door Line Up Chart

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Home Appliances



RF266	RF265	RF217	RF197
\$1,899 (Stainless)	\$1,699 (PN)	\$1,499 (Stainless)	\$1,399 (Stainless)
26 cu. ft.	26 cu. Ft.	20 cu. Ft. (33" Wide)	18 cu. ft. (33" Wide)
Twin Cooling	Twin Cooling	Twin Cooling	Twin Cooling
Internal Water and Ice in Freezer	Ice Dispenser in Freezer No Water Dispenser	Ice Dispenser in Freezer No Water Dispenser	Ice Dispenser in Freezer No Water Dispenser
Incandescent Lighting	Incandescent Lighting	Incandescent Lighting	Incandescent Lighting
Cool Select Pantry	Cool Select Pantry	No Cool Select Pantry	No Cool Select Pantry
Easy Open Handle Freezer	Easy Open Handle Freezer	Easy Open Handle Freezer	Easy Open Handle Freezer
Stainless, Platinum, Black, White	Platinum, Black, White	Stainless, Platinum, Black, White	Stainless, Platinum, Black, White

*Manufacturer's Suggested Retail Price The retailer alone has sole discretion to set actual sales price.

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Counter Depth Line up Charts

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Home Appliances



RFG237	RSG257
\$2,899 (Stainless)	\$2,299 (Stainless)
Counter Depth	Counter Depth
23 cu. ft.	24 cu. Ft.
Twin Cooling Plus	Twin Cooling Plus
External Filtered Ice & Water	External Filtered Ice & Water
-	In Door Ice Maker
Power Freeze & Power Cool	Power Freeze & Power Cool
LED Lighting	LED Lighting
Cool Select Pantry	No Cool Select Drawer
Easy Open Handle	NA
Stainless, Platinum, Black, White	Stainless, Platinum, Black, White

*Manufacturer's Suggested Retail Price The retailer alone has sole discretion to set actual sales price.

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Side by Side Line up Chart

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RS277	RS275	RS2530
\$1,599 (PN) New Price	\$1299 (PN)	\$1099 (PN)
Standard Depth	Standard Depth	Standard Depth
27 cu. ft.	27 cu. ft.	25 cu. ft.
Twin Cooling	Twin Cooling	Twin X System
External Filtered Ice & Water LED Dispenser Light	External Filtered Ice & Water LED Dispenser Light	External Filtered Ice & Water LED Dispenser Light
Power Freeze & Power Cool	Power Freeze & Power Cool	Power Freeze & Power Cool
Incandescent Lighting	Incandescent Lighting	Incandescent Lighting
No Cool Select Drawer	No Cool Select Drawer	No Cool Select Drawer
E-Star	E-Star	NA
Stainless, Platinum, Black, White	Stainless, Platinum, Black, White	Platinum, Black, White

*Manufacturer's Suggested Retail Price The retailer alone has sole discretion to set actual sales price.

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Bottom Mount Line up Chart

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Home Appliances



RB217AB	RB197AB	RB215AB	RB195AB
\$1,399 (Stainless)	\$1,299 (Stainless)	NA	NA
\$1, 299 (PN)	\$1,199 (PN)	\$1,099 (PN)	\$998 (PN)
21 cu. ft.	19 cu. ft.	21 cu. ft.	19 cu. Ft.
Drawer Freezer Door	Drawer Freezer Door	Swing Freezer Door	Swing Freezer Door
Twin Cooling	Twin Cooling	Twin Cooling	Twin Cooling
Easy Open Handle	Easy Open Handle	Recessed Handle	Recessed Handle
Upgraded LED Display	Upgraded LED Display	Upgraded LED Display	Upgraded LED Display
Power Freeze & Power Cool	Power Freeze & Power Cool	Power Freeze & Power Cool	Power Freeze & Power Cool
E-Star	E-Star	E-Star	E-Star
Stainless, Platinum, Black, White	Stainless, Platinum, Black, White	Platinum, Black, White	Platinum, Black, White

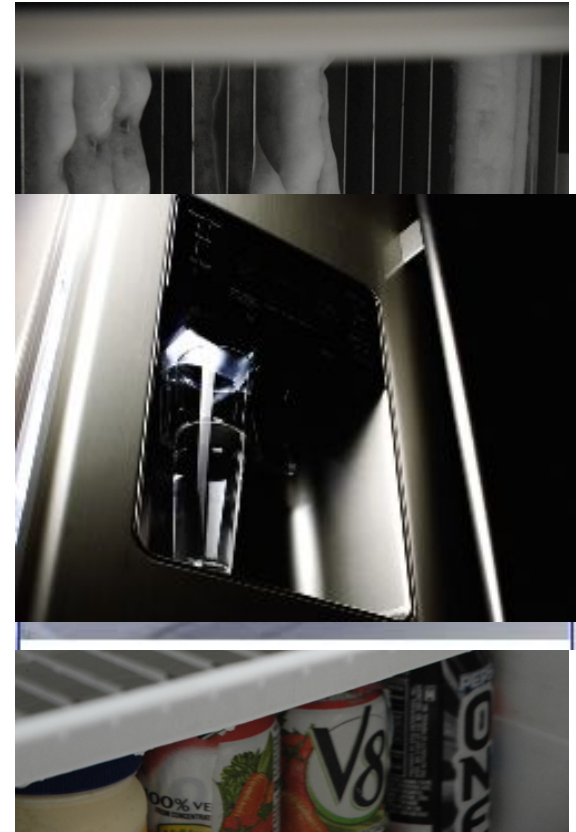
*Manufacturer's Suggested Retail Price The retailer alone has sole discretion to set actual sales price.

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Questions?

- **Refrigerator** - A device that contains a cooling process that occurs when gas passes through the refrigerator absorbing heat from its contents. Once the gas has cycled through the refrigerator it is converted into a liquid to release the heat it has absorbed. Then it is super cooled and converted back into a gas to once again pass through the refrigerator.
- **Refrigerant** - The material used in refrigerators that is processed in the system to absorb heat.
- **Compressor** - The part that transports the refrigerant throughout the refrigerator by increasing the pressure on the refrigerant.
- **Condenser** - When the refrigerant passes through the compressor it is in a gaseous state and still contains the heat that it has absorbed from the contents of the refrigerator. The condenser releases the heat from the refrigerant and returns it to a liquid state.
- **Evaporator** - Converts the liquid that comes out of the condenser into a gas causing the refrigerant to become super cooled, which allows the refrigerant to absorb heat as it cycles through the refrigerator.

- **Defrosting** - The process of removing ice build up to aid in proper cooling. Current refrigerators go through a process of Auto-Defrost which will automatically melt any ice build up.
- **Drier** - Part that removes excess moisture from inside of the refrigerator.
- **Water Line** - Tubing that connects the customers water supply to a device such as a sink or a refrigerator.
- **Coupler** - Part that connects water lines together.
- **Water Filter** - Part that uses materials to filter out any unwanted particulate matter in water.
- **Water and Ice Dispensers** - Parts built into the exterior of many modern refrigerators to dispense cool water and ice.



- **Demo Mode** - In this mode, most of the functions of the refrigerator function normally, except there is no cooling because the compressor and sealed system do not operate.
- **Door Bins** - Storage compartments in the doors of the refrigerator which can store gallon sized items.
- **Crispers** - Compartments that regulate humidity to prevent spoilage of meats and vegetables.
- **Chill Compartment** - A climate controlled compartment of a refrigerator that can be maintained at a lower temperature than the rest of the refrigerator.
- **Temperature** - The amount of heat in an object.
- **Humidity** - The amount of moisture in the surrounding environment.



- **Twin Cooling** - Controls and generates cooling air for the refrigerator and freezer separately, with two independent evaporators and precise electronic control.
- **Quatro Cooling** - Has 4 compartments, each one controlled and cooled separately with its own evaporator and fan.
- **Twin X Air Flow** - A series of air ducts located in the back corners on either side, creates a cross-flow that spreads cool air evenly and efficiently.
- **Multi Air Flow** - Cool air flows out through multiple outlets in every shelf level and provides even cooling throughout the refrigerator.
- **Cool Select Zone** - This zone sits within the main compartment and acts as a separate fridge-within-a-fridge.



- **Power Freeze** - The compressor and the freezer fan run for 10 hours continuously.
- **Power Cool** - The compressor and the refrigerator fan run for 10 hours continuously.
- **Child Lock** - When initialized, no commands except the ice type button will be accepted, however the water and ice dispensers will still be active.
- **Cool Tight Door** - Self-closing doors ensure a tight seal and minimize the chance of spoilage.



* RFG297

REMOVING THE REFRIGERATOR DOORS

If the Refrigerator is too large to pass through your doorway easily, you can remove the refrigerator doors.

Tools you will need



Philips screwdriver



Flat-blade screwdriver



Wrench



Pliers

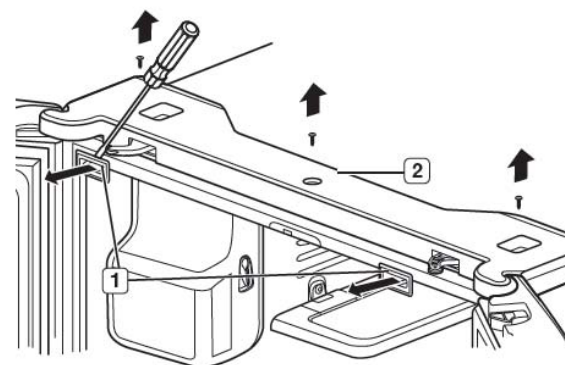


Allen wrench(3/16")

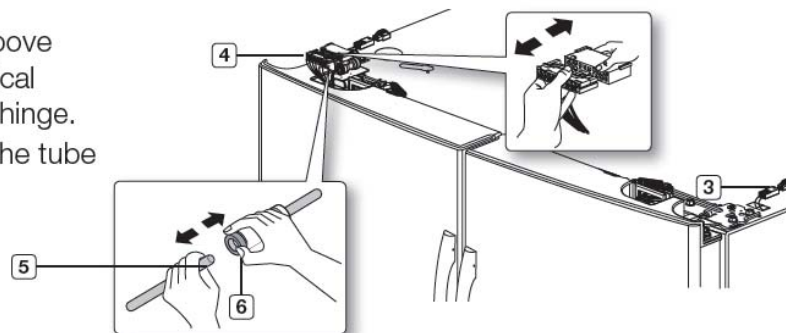
Disassemble the Refrigerator doors

1. With the door opened, remove the Top Table cap (1) with a Flat head screwdriver, and close the door.

Remove the 3 screws holding down the Top Table and remove the Top Table (2).



2. Disconnect the electrical connector (3) above the upper right door hinge and the 3 electrical connectors (4) above the upper left door hinge. Disconnect the water tube (5) by pulling the tube fitting (6) apart as shown in the picture.



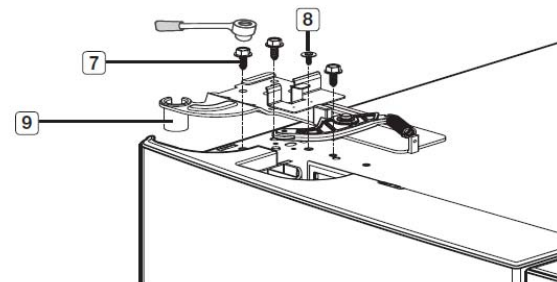
Removing Refrigerator French Doors

SAMSUNG

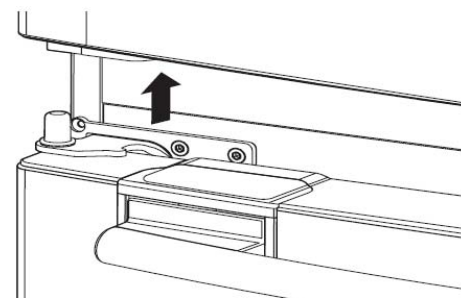
Home Appliances

* RFG297

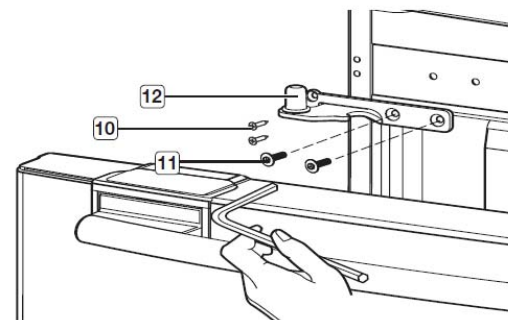
3. Remove the 3 hex head bolts ((7)) attached to the upper left and right door hinges with a Wrench(10mm).
With a Philips head screwdriver, remove the ground screw ((8)) attached to the upper left and right door hinges.
Remove the upper left and right door hinges ((9)).



4. Lift the door straight up to remove.



5. With a Philips head screwdriver, remove the two screws ((10)) attached to the lower left and right door hinges.
With an Wrench(10mm), remove the two hex head bolts ((11)) attached to the lower left and right door hinges.
Remove the lower left and right door hinges ((12)).

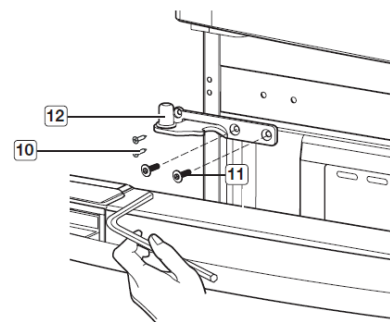


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REATTACHING THE REFRIGERATOR DOORS

Assemble the Refrigerator doors

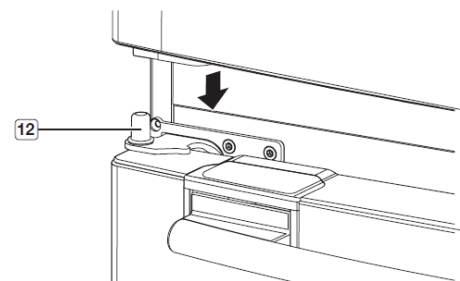
1. Reattach the lower left and right door hinges (12) .
With a Philips head screwdriver, insert and tighten the 2 screws (10) into the lower left and right door hinges.
With a Wrench(10mm), insert and tighten the 2 hex head bolts (11) into the lower left and right door hinges.



2. Place the hole in the bottom of the door over the lower hinge (12).



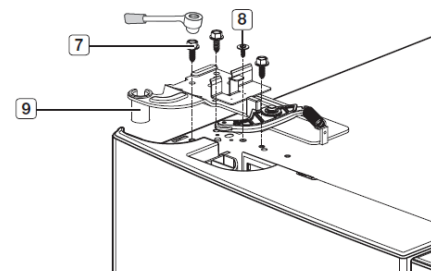
Be careful not to miss the hinge cap because it can be easily taken off.



3. Insert the upper hinges (9) into the holes at the top of the doors.

With a Wrench(10mm), insert and tighten the 3 hex head bolts (7) into the upper left and right door hinges.

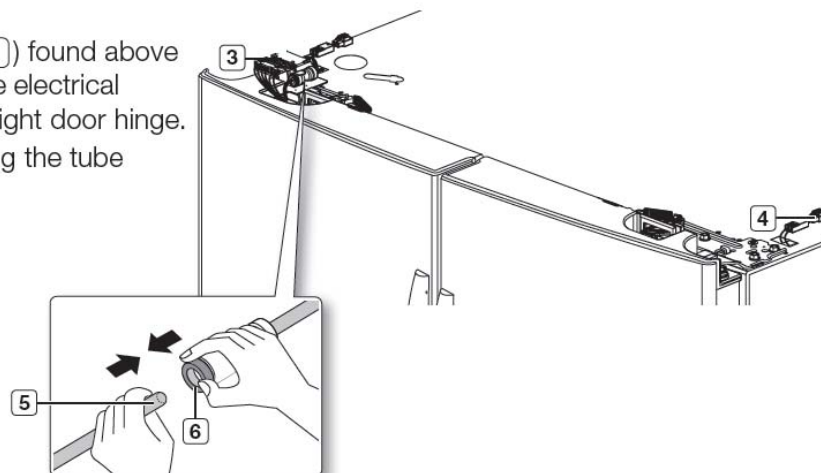
With a Philips head screwdriver, insert and tighten the ground screw (8) into the upper left and right door hinges.



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REATTACHING THE REFRIGERATOR DOORS

4. Reconnect the 3 electrical connector (3) found above the upper left door hinge. Reconnect the electrical connector (4) found above the upper right door hinge. Reattach the water tube (5) by pushing the tube fitting (6) as shown in the picture.



5. Position the Top Table (2) in place.
With a Philips head screwdriver, insert and tighten the 3 screws into the Top Table. With the door opened, reinsert the Top Table cap (1) and close the doors.

 When reattaching the top table, make sure that the wires are not pressed or damaged by the top table.

